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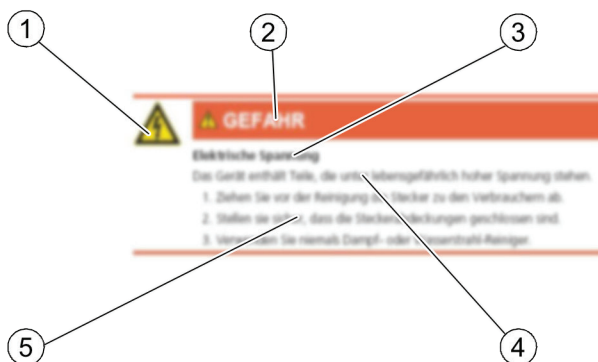
# 1 About this manual

This manual

- describes the assembly and disassembly of plugs and sockets of the QUICK-CONNECT of Bals Elektrotechnik GmbH & Co. KG
- is an integral part of the product and must be kept in safe custody during the product's life cycle
- must be read carefully and understood before use and any work.




## 1.1 Structure of the warnings

The following picture illustrates the structure of a sample warning.



1	Hazard-specific symbol
2	Signal word
3	Type and source of the hazard
4	Possible consequences of failing to comply
5	Procedure for avoiding hazards

## 1.2 Symbols used

	General warning of a hazardous area
	Warning – dangerously high voltage
	Notice

## 1.3 Signal words used

All warnings in this manual are clearly highlighted. The following signal words are used for

<b>DANGER</b>	Warns of dangers which will lead to serious injuries or to death if the instructions are not followed.
<b>WARNING</b>	Warns of dangers that may lead to serious injuries or to death and/or-cause considerable damage to property if the instructions are not followed.
<b>CAUTION</b>	Warns of dangers that may lead to reversible injuries and/or considerable damage to property if the instructions are not followed.
<b>NOTICE</b>	Warns of dangers that may lead to operational disruptions and/or considerable damage to property. Damage to the environment, too, may occur if the instructions are not followed.

## 2 Intended use

The QUICK-CONNECT system is used as a screwless quick-connect system based on the principle in electrical plugs and sockets.

Plugs and sockets with QUICK-CONNECT are built for professional use. The installation connection to the mains supply should be carried out only by trained and qualified personnel.

Any use going beyond the intended use is considered to be improper. The manufacturer is not liable for damages resulting from improper use. Any such risk shall be borne solely by the user.

In case of unauthorised modifications or conversions, the CE conformity becomes void, thus, also all claims for warranty. Modifications may lead to risks for life and limb and to the plugs and sockets or loads connected.

Factory-fitted labels and markings on the plugs and sockets should not be removed or blurred.

Protect against foreign bodies and impact of weather

The plugs and sockets meet either the protection degree IP44, IP54 or IP67 in accordance with EN 60529 (VDE 0470-1), depending on the respective design. Each of these means:

- Protection degree IP44:
  - Protected against solid bodies with a diameter beyond 1.0 mm, e.g. a wire
  - Protection against water sprayed from all sides
- Protection degree IP54:
  - Protected against dust in damaging quantity
  - Complete protection against contact
  - Protection against water sprayed from all sides
- Protection degree IP67:
  - Dust-proof
  - Complete protection against contact
  - Protection against temporary immersion

## Environment

The following operating temperatures apply for the safe operation of the product:

Standard version	Military version
-25 °C ... +40 °C	-33 °C ... +49 °C

## 3 General safety instructions



- Safe use is ensured only if this manual is followed completely.
- Before installation, commissioning or operation, read this manual thoroughly.
- The plugs and sockets must be installed, maintained and put into operation properly by experts in accordance with the laws, ordinances and standards.
- Keep easily combustible and explosive materials away from the plugs and sockets.
- Handle the cables with care
  - by always pulling at the plug and not the cable when unplugging,
  - by preventing the cable from getting damaged mechanically,
  - by keeping intense heat away.
- Never use faulty products or products with dirty, scratched or damaged contacts.
- Keep the contacts on the product clean.
- Avoid tripping hazards.

## 4 Packaging, transport and storage

### 4.1 Packaging



Packaging materials are valuable raw materials and can be reused. The packaging therefore be brought to an appropriate recycling facility. If this is not possible, disposing materials according to the locally applicable regulations.

### 4.2 Transport

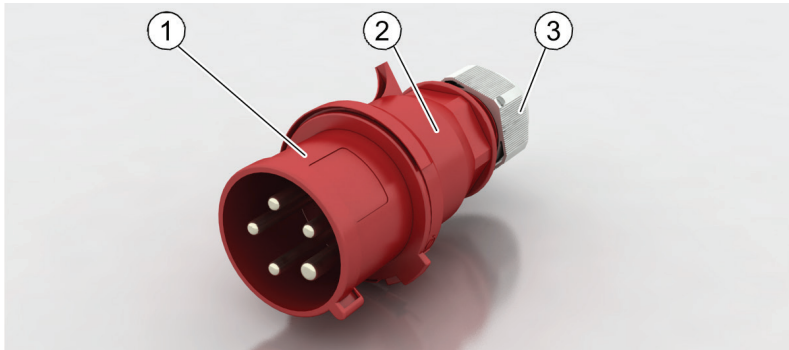
Check the delivery for completeness and integrity. If you identify transit damage or incomplete, notify your dealer or supplier immediately.

### 4.3 Storage

The product must be stored in clean condition and protected from dust and humidity. The original packaging is best suited for this purpose.

## 5 Design

Based on an example, the following figure illustrates the main components of the QUICK-CONNECT plugs and sockets.



1	Front part with screwless quick-connect technique for all types of copper conductors
2	Housing
3	Cable gland with multi-grip as integrated strain relief

### Conductor cross-sections

The following table displays the possible conductor cross-sections that can be connected to QUICK-CONNECT plugs and sockets:

Design	Possible conductor cross-section
16 A	1 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
32 A	2.5 mm <sup>2</sup> ... 10 mm <sup>2</sup>

### Cable diameter

The following table displays the cable diameters that can be used with the QUICK-CONNECT plugs and sockets with multi-grip:

Design	Possible cable diameter
16 A, 3-pin and 4-pin	8 mm ... 18 mm
16 A, 5-pin	10 mm ... 21 mm
32 A, 3-pin and 4-pin	11 mm ... 23 mm
32 A, 5-pin	13 mm ... 27 mm



#### Technical specifications

The technical specifications of the plugs and sockets depend on the design. You will find the technical specifications in the product catalogue or on our website <http://www.bals.com>.

## 6 Assembly and disassembly



### DANGER

Danger to life by electrical voltage

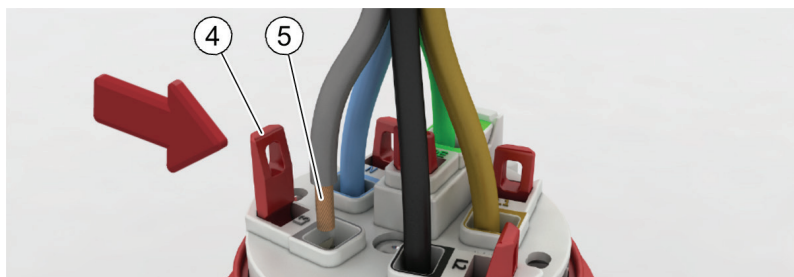
The supply cable may carry high electrical voltage that is fatal. Pay attention to the five s electricity:

1. De-energise
2. Secure the supply from being switched on again
3. Ensure the de-energised condition
4. Connect to earth and short circuit
5. Cover or cordon off adjacent live parts

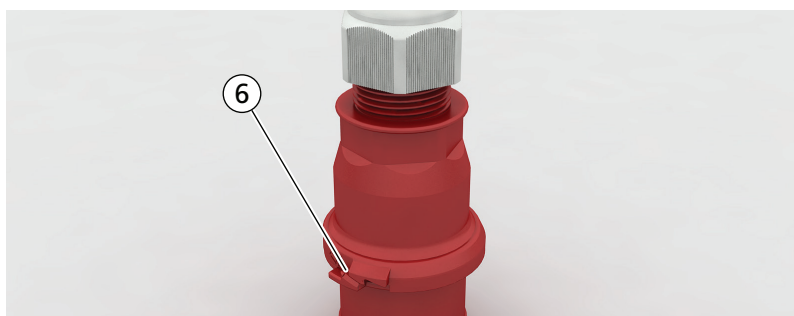
### 6.1 Connecting a cable to a 16-A / 32-A plug or socket

Proceed as follows:

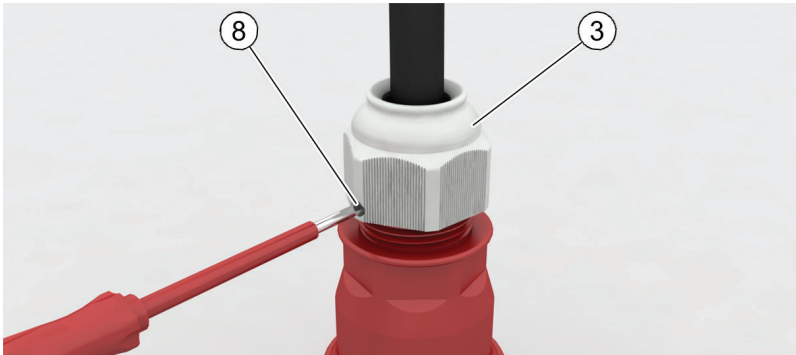
1. Make sure that the cable is de-energised.
2. Depending on the design:  
Open the rotary lock or loosen the screws in order to separate the front part (1) from the housing (2).
3. Push the cable about 50 cm wide through the cable gland and housing.
4. Strip the cable to the required length (16-A designs: 60 mm; 32-A designs: 70 mm).
5. Remove the insulation from the individual conductors (16-A designs: 9 mm; 32-A designs: 12 mm). Twist the multi-strand copper conductors slightly by hand. Conductor end caps are not necessary but may be used.
6. The terminals are open at the time of delivery. Guide the bare individual conductor into the opening near the contact slide (5) and press the contact slide (4) in the direction of the arrow to the side. The contact slide get latched and fixes the individual conductor. Take care that only the bare individual conductor (without insulation) is clamped. Pay attention to the marking of the terminals and ensure that the assignment of the individual conductors to the terminals is correct.



7. Check whether the individual conductors are seated tightly by pulling them lightly. If necessary, open the terminal and repeat the previous step.
8. Depending on the design:  
Connect the housing and the front part with the screws until the snap-on lock is engaged. Tighten the housing and front part together with the screws foreseen for this purpose.



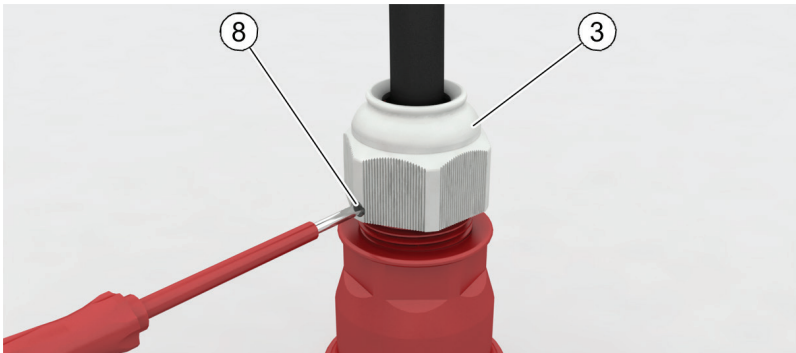
9. Next, tighten the cable gland (3). The tightening torque must be between 4 Nm and 6 Nm for the 16-A designs and between 5 Nm and 9 Nm for the 32-A designs. Please refer to the technical drawing or the bossing on the cable gland for the exact value of the respective design. Secure the gland with the screw (8), depending on the design.



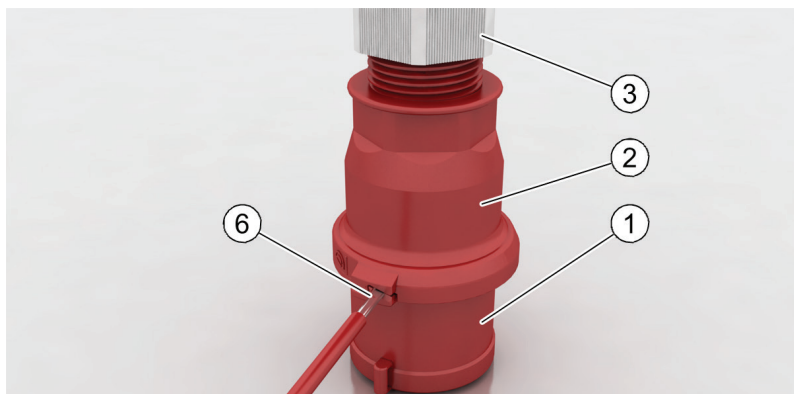
10. Check that the cable is seated tightly in the plug or socket.

## 6.2 Disconnecting a cable from a 16-A / 32-A plug or socket

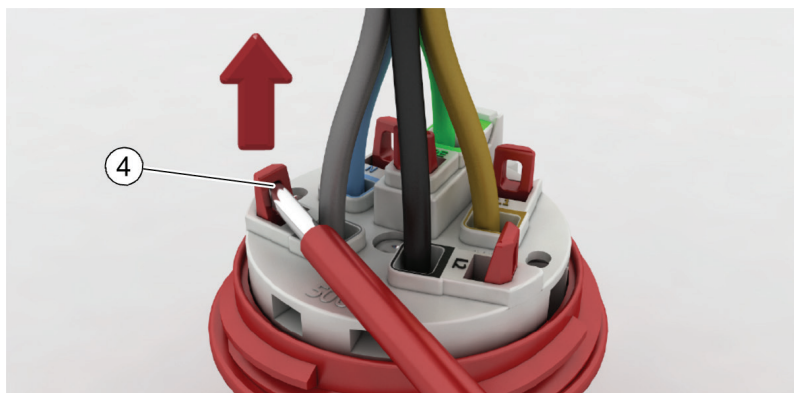
1. Make sure that the cable is de-energised.
2. If the cable gland (3) is secured by a screw (8), loosen this screw.



3. Loosen the cable gland.
4. Disconnect the joint between the housing (2) and the front part (1). Depending on the model, loosen the connecting screws for this purpose or open the snap-on lock (6) with a screwdriver and remove the housing from the front part by unscrewing it.



5. Push the housing and the cable gland back on the cable until the connection are easily accessible.
6. Open the contact slide (4) by forcing it with a screwdriver and pull the individual from the terminals.



7. Pull the cable out of the housing and out of the cable gland.

## 7 Cleaning and care

It is recommended to clean the device as required. Use a dry cloth to clean the device. Use a dry cloth if the device is very dirty.



### DANGER

Electrical voltage

The device contains parts that carry hazardous voltage that may be fatal.

- 1.Pull out the plugs to the loads before cleaning them.
- 2.Make sure that the plug covers are closed.
- 3.Never use steam or water jet cleaners.



### NOTICE

Damage to the plastic parts.

Corrosive cleaning agents may attack or destroy the plastic parts.

Use only a cloth moistened with water for cleaning.

## 8 Decommissioning and disposal



Send the worn-out product for recycling or for proper disposal. Always make sure to follow the local regulations.

The product should not be disposed of in household waste. Environmental damage and health are avoided with proper disposal.



